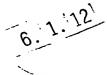
PATENT COOPERATION TREATY

PCT

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty) (PCT Article 36 and Rule 70)



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Applicant's or agent's file reference S-10	FOR FURTHER ACT	TION See Form PCT/IPEA/416		
International application No.	* *		Priority date (day/month/year)	
PCT/JP2005/002190	08.02.	2005	09.02.2	2004
International Patent Classification (IPC) o	r national classification a	nd IPC		
Int.Cl. F17C1/02				
Applicant				
SHOWA DENKO K.K.	- -			
1. This report is the international p	oreliminary examination	report, established by	this International Prelimi	nary Examining
	Authority under Article 35 and transmitted to the applicant according to Article 36.			
	 This REPORT consists of a total of sheets, including this cover sheet. This report is also accompanied by ANNEXES, comprising: 			
a. a total of sheets, as follows:				
	,	rawings which have h	een amended and are the ba	sis of this report
			ority (see Rule 70.16 and Se	
Administrative I	,			
ı .			considers contain an amer as indicated in item 4 of B	
Supplemental Bo		application as med,	as indicated in item 4 of B	3x No. 1 and the
	and number of electronic	carrier(s))		,
containing a sequence lis			form only, as indicated in t	he Supplemental
	ce Listing (see Section 80		ve Instructions).	
4. This report contains indications re	elating to the following ite	ems:		
Box No. I Basis of the	report			
Box No. II Priority	Box No. II Priority			
Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability		olicability		
Box No. IV Lack of unity of invention				
	Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			rial applicability;
Box No. VI Certain doc	uments cited			
Box No. VII Certain defects in the international ap		pplication		
Box No. VIII Certain obs	ervations on the internation	onal application		
D. C. L. i. i. a Calla da anna		Date of completion	of this report	
Date of submission of the demand				
16.06.2005)		20.12.2005	
Name and mailing address of the IPEA/JP		Authorized officer		3N 8929
Japan Patent Office		Katsushi Yamazaki		-
3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan		Telephone No. +81-3-3581-1101 Ext. 3361		

International application No.

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Box No. I	Basis of the report	
⊡ t	the international application in the language in which it was filed a translation of the international application into translation furnished for the purposes of: international search (Rules 12.3(a) and 23.1(b)) publication of the international application (Rule 12.4(a)) international preliminary examination (Rules 55.2(a) and/or 55.3(a))	, which is the language of a
furnis	regard to the elements of the international application, this report is lished to the receiving Office in response to an invitation under Article 14 are not annexed to this report):	
	the international application as originally filed/furnished	
1	the description: pages pages* received by this Au pages* received by this Au	as originally filed/furnished thority onthority on
	the claims: Nos. Nos.* as amend Nos.* received by this Au Nos.* received by this Au	
sheets	the drawings: ts/figs * received by this Au ts/figs * received by this Au	
	a sequence listing and/or any related table(s) - see Supplemental Box I	Relating to Sequence Listing.
1	11.60 slated to see 15.60 (5.50 = 16.0)	
-	This report has been established as if (some of) the amendments annex made, since they have been considered to go beyond the disclosure at (Rule 70.2(c)). the description, pages the claims, Nos. the drawings, sheets/figs the sequence listing (specify).	as filed, as indicated in the Supplemental Box
	any table(s) related to sequence listing (specify):	
- II item 4	4 applies, some or all of those sheets may be marked "superseded."	

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

1.	Statement			
	Novelty (N)	Claims Claims	1-26	YES NO
	Inventive step (IS)	Claims Claims	1-26	YES NO
	Industrial applicability (IA)	Claims Claims	1-26	YES NO

2. Citations and explanations(Rule 70.7)

Cited documents in the international search report:

- D1. JP 09-042595 A (TOYODA GOSEI CO. LTD.) 1997.02.14, column 14, column 15, Fig 2, Figs4-6 Family none
- D2.JP 07-243588 A (HINO MOTORS LTD.) 1995.09.19, claim 1, Fig 1 Family none
- D3.JP10-160097 A (BOEING NORTH AMERICAN INC.)1998.06.16, claim 2, Figs1-2 & US 5697511 A & EP 833097 A2 & CN 1184905 A

The subject matters of claims 1, 4-8 and 12 do not involve an inventive step over D1 and D2 for the following reasons.

Although D1 does not disclose the technical feature of the head plates being jointed to the reinforcing member, both the invention of D1 and the invention of D2 are concerned with a pressure vessel liner comprising a tubular tank and head plates.

Therefore, the skilled person in the art would easily conceive the idea of employing the feature of the head plates being jointed to the reinforcing member in D2 to substitute the feature of joint between a tubular trunk and head plates disclosed in D1.

D1 also discloses the feature of the form of outwardly bulging dome and a flat inner surface.

The subject matter of claim 2 does not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanation of claim 1, the skilled person in the art would therefore regard it as a design procedure to include the feature that the combined length of joints between each of the head plates and the reinforcing member is at least 60% of combined length of portions of the reinforcing member in contact with an inner surface of the head plate.

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Box No. VII	Certain defects in	the international	application
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The following defects in the form or contents of the international application have been noted:
The relative term "friction agitation", used in claims3,9,11 and 14 has
no well-recognized meaning, thereby rendering the definition of the
subject-matter of said claim3,9,11 and 14 unclear.(cf. "friction stir
welding")

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Supplemental Box

In case the space in any of the preceding boxes is not sufficient.

Continuation of:

V

The subject matters of claims 3,9,11 and 14 do not involve an inventive step over D1, D2 and D3 for the following reasons.

In addition to the explanation of claim 1, although D1 does not disclose the technical feature of using friction agitation, both the invention of D1 and the invention of D3 are concerned with a pressure vessel liner comprising a tubular tank and head plates, and D3 discloses using friction agitation for making vessels.

Therefore, the skilled person in the art would easily conceive the idea of employing the feature of using friction agitation in D3 to substitute the feature of the joint between a tubular trunk and head plates disclosed in D1.

The subject matters of claims 10,13,15,16 and 17 do not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanation of claim 1, the technical idea of using forging for making a pressure vessel plate is commonly used art.

And, D1 also discloses the feature of a bore of the plate.

The subject matters of claims 18 and 19 do not involve an inventive step over D1,D2 and D3 for the following reasons.

Cf. the explanations of claims 3 and 15

The subject matter of claim 20 does not involve an inventive step over D1 and D2 for the following reasons.

In addition to the explanations of claims 1-7, the technical idea of using a fiber reinforced resin layer for making a pressure vessel plate is commonly used art.

The subject matters of claims 21-26 do not involve an inventive step over D1,D2 and D3 for the following reasons.

In addition to the explanations of claims 1-20, the skilled person in the art would easily conceive the idea of using the pressure vessel according to claim 20 for general uses.